

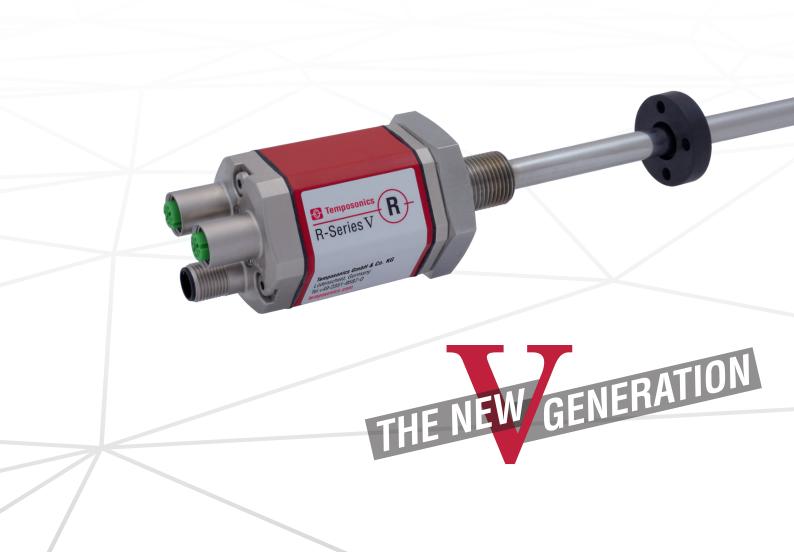


Data Sheet

R-Series V RH5 EtherCAT®

Magnetostrictive Linear Position Sensors

- Minimum resolution of 0.5 μm with down to 100 μs cycle time
- Position, velocity and acceleration measurements for up to 30 magnets
- Field adjustments and diagnostics using the TempoLink® and TempoGate® smart assistants



Data Sheet

MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the beginning of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

R-SERIES V RH5 EtherCAT®

The Temposonics® R-Series V brings very powerful sensor performance to meet the many demands of your application. The main advantages of the rod version RH5 with EtherCAT® output are:



High shock and vibration resistance

The R-Series V is the long term solution for harsh environments that have high levels of shock and vibration.



Minimum resolution 0.5 μm

The sensor is characterized by a very stable position signal with a minimum resolution of 0.5 $\mu m. \,$



Synchronous measurement

The sensor supports Distributed Clock. The mechanism of distributed clocks enables a synchronized communication with a minimum cycle time as fast as 100 $\mu s.$



Extrapolation

The sensor supports linear extrapolation. This enables synchronized controller communication at a cycle time of 100 μ s for any stroke length of the sensor.



Internal linearization

The sensor is available with internal linearization which offers improved linearity for overall higher accuracy of the position measurement value.

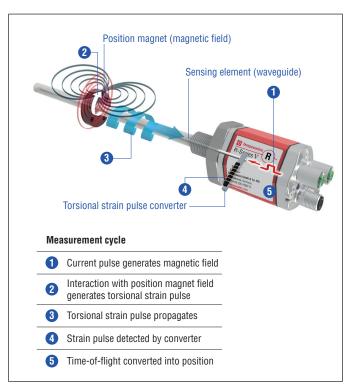


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

In addition the R-Series $\mathbf V$ EtherCAT $\!\!^{\text{\tiny{0}}}$ scores with the following features:



30 positions simultaneously

The R-Series V EtherCAT® can detect and report the position, velocity and acceleration of up to 30 magnets simultaneously.



R-Series V EtherCAT®

In addition to the measured position value via the EtherCAT® protocol further data about the current sensor status, such as the total distance travelled, the internal temperature and the total operating hours, can be displayed for diagnostic purposes.

All settings under control with the smart assistants for the R-Series \boldsymbol{V}

The TempoLink® and the TempoGate® smart assistants support you in setup and diagnostics of the R-Series V. For more information of these assistants please see the data sheets:

 TempoLink® smart assistant (Document part number: <u>552070</u>)

 TempoGate® smart assistant (Document part number: <u>552110</u>)



RH5 WITH RIGID OR FLEXIBLE SENSING ELEMENT - YOU DECIDE

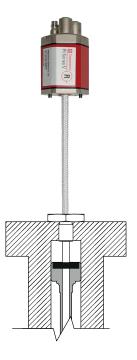
With the RH5, you can replace the base unit when the sensor is installed in the cylinder without opening the hydraulic circuit. This is possible as the flange with the pressure tube remains in the cylinder. You decide whether the base unit of the RH5 has a rigid or a flexible sensing element:

- RH5 with rigid sensor element: RH5-B/J/M/S/T-A/B/M/V
- RH5 with flexible sensing element: RH5-B/M/S/T-F

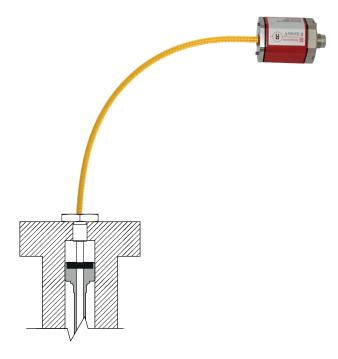
The advantages of the rod sensor with flexible sensing element RH5-B/M/S/T-F:

- Only a small amount of space is required when replacing the sensor as the sensing element can be bent
- It can be used as a replacement for an RH5 sensor with a rigid sensing element

Example: RH5-B/J/M/S/T-A/B/M/V (rigid sensing element)



Example: RH5-B/M/S/T-F (flexible sensing element)



TECHNICAL DATA

Output							
Interface	EtherCAT® Ethernet C	Control Automation	Technology				
Data protocol	EtherCAT® 100 Base-	Tx, Fast Ethernet					
Data transmission rate	100 Mbit/s (maximur	n)					
Measured value	Position, velocity and acceleration/option: Simultaneous multi-position, multi-velocity and multi-acceleration measurements up to 30 magnets						
Measurement parameters							
Resolution: Position	0.51000 μm (selec	table)					
Native cycle time ¹	Stroke length	≤ 50 mm	≤ 715 mm	≤ 2000 mm	≤ 4675 mm	≤ 7620 mm	
	Cycle time	250 μs	500 μs	1000 μs	2000 μs	4000 μs	
Extrapolation cycle time	Number of magnets	≤ 10 magnets	1130 magnets	<u>3_</u>			
	Cycle time	100 μs	250 μs				
Linearity deviation ²	Stroke length	≤ 500 mm	> 500 mm	_			
	Linearity deviation $ \le \pm 50 \mu m$ $ < 0.01 \%$ F.S. Optional internal linearization: Linearity tolerance (applies for the first magnet for multi-position measurement)						
	Stroke length	25300 mm	300600 mm	6001200 mm		Jii iiieasureiiieiii)	
	typical	±15 μm	±20 μm	±25 μm	<u>. </u>		
	maximum	±25 μm	±30 µm	±50 μm			
Repeatability	< ±0.001 % F.S. (min	imum ±2.5 µm)					
Hysteresis	< 4 µm typical						
Temperature coefficient	< 15 ppm/K typical						
Operating conditions							
Operating temperature	-40+85 °C (-40+185 °F)						
Humidity	90 % relative humidity, no condensation						
Ingress protection	IP67 (connectors correctly fitted)						
Shock test	150 g/11 ms, IEC standard 60068-2-27						
Vibration test	30 g/102000 Hz, IEC 60068-2-6 (excluding resonant frequencies)/ RH5-J: 15 g/102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)						
EMC test	Electromagnetic emission according to EN 61000-6-3 Electromagnetic immunity according to EN 61000-6-2 The RH5 sensors fulfill the requirements of the EMC directives 2014/30/EU, UKSI 2016 No. 1091 and TR CU 020/2011						
Operating pressure	350 bar (5,076 psi)/7	00 bar (10,153 ps	i) peak (at 10×1 n	nin) for sensor roo	d/RH5-J: 800 bar (11,603 psi)	
Magnet movement velocity	Any						
Design/Material							
Sensor electronics housing	Aluminum (painted),	zinc die cast					
Sensor flange	Stainless steel 1.4305 (AISI 303)						
Sensor rod	Stainless steel 1.4306/1.4307 (AISI 304L)/RH5-J: Stainless steel 1.4301 (AISI 304)						
RoHS compliance	The used materials are compliant with the requirements of EU directive 2011/65/EU and EU regulation 2015/863 as well as UKSI 2022 No. 622 with amendments						
Stroke length	257620 mm (13	300 in.)/RH5-J: 25	5900 mm (12	32 in.)			
Mechanical mounting							
Mounting position	Any						
Mounting instruction	Please consult the technical drawings on <u>page 6</u> and the operation manual (document number: <u>552059</u>)						

Technical data "Electrical connection" on page 5

^{1/} These values refer to a single position measurement. 2/ With position magnet # 251 416-2

Electrical connection	
Connection type	$2 \times M12$ female connectors (5 pin), $1 \times M8$ male connector (4 pin) or $2 \times M12$ female connectors (5 pin), $1 \times M12$ male connector (4 pin)
Operating voltage	1230 VDC ±20 % (9.636 VDC); the RH5 sensors must be power supplied via an external Class 2 power source in accordance with the UL approval
Power consumption	Less than 4 W typical
Dielectric strength	500 VDC (DC ground to machine ground)
Polarity protection	Up to –36 VDC
Overvoltage protection	Up to 36 VDC

TECHNICAL DRAWING

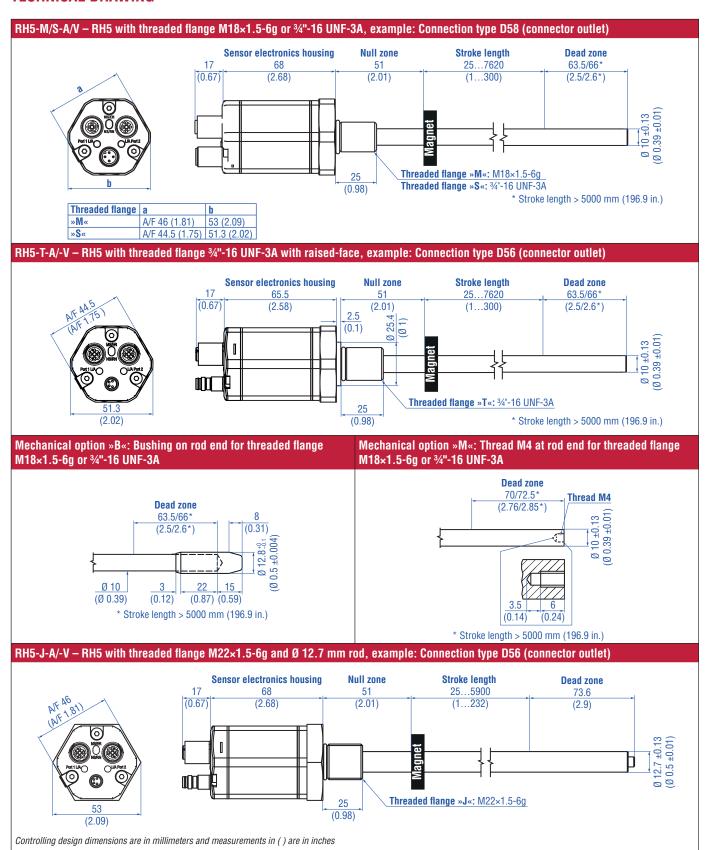


Fig. 2: Temposonics® RH5 with ring magnet

CONNECTOR WIRING

D56						
Port 1 – Signal						
M12 female connector (D-coded)	Pin	Function				
	1	Tx (+)				
402	2	Rx (+)				
3./	3	Tx (-)				
View on sensor	4	Rx (-)				
Port 2 – Signal						
M12 female connector (D-coded)	Pin	Function				
	1	Tx (+)				
2 (4)	2	Rx (+)				
1	3	Tx (-)				
View on sensor	4	Rx (-)				
Power supply						
M8 male connector	Pin	Function				
	1	+1230 VDC (±20 %)				
(a)	2	Not connected				
View on sensor	3	DC Ground (0 V)				
VIEW UII SEIISUI	4	Not connected				

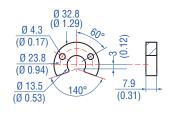
Fig. 3: Connector wiring D56

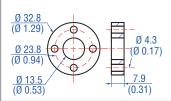
D58		
Port 1 – Signal		
M12 female connector (D-coded)	Pin	Function
	1	Tx (+)
402	2	Rx (+)
3	3	Tx (-)
View on sensor	4	Rx (-)
Port 2 – Signal		
M12 female connector (D-coded)	Pin	Function
	1	Tx (+)
2 (4)	2	Rx (+)
	3	Tx (-)
View on sensor	4	Rx (-)
Power supply		
M12 male connector (A-coded)	Pin	Function
	1	+1230 VDC (±20 %)
$oxed{6}$	2	Not connected
	3	DC Ground (0 V)
View on sensor	4	Not connected

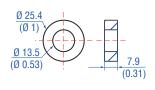
Fig. 4: Connector wiring D58

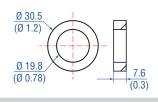
FREQUENTLY ORDERED ACCESSORIES – Additional options available in our Accessories Catalog 551444

Position magnets









U-magnet OD33 Part no. 251 416-2

Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F) Marked version for sensors with internal linearization: Part no. 254226

Ring magnet OD33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F) Marked version for sensors with internal linearization: Part no. 253 620

Ring magnet OD25.4 Part no. 400 533

Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

Marked version for sensors with internal linearization: Part no. 253 621

Ring magnet Part no. 402 316

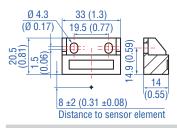
Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm²

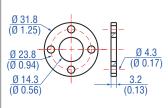
Operating temperature: -40...+100 °C (-40...+212 °F)

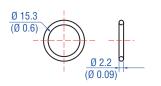
Position magnet

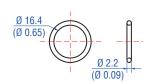
Magnet spacer

0-rings









Block magnet L Part no. 403 448

Material: Plastic carrier with neodymium magnet Weight: Approx. 20 g Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

This magnet may influence the sensor performance specifications for some applications.

Magnet spacer Part no. 400 633

Material: Aluminum Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm

O-ring for threaded flange M18×1.5-6g Part no. 401 133

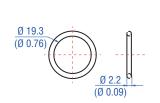
Material: Fluoroelastomer Durometer: 75 ±5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

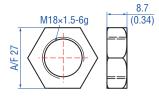
O-ring for threaded flange 34"-16 UNF-3A Part no. 560 315

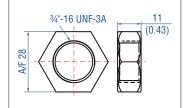
Material: Fluoroelastomer Durometer: 75 ±5 Shore A Operating temperature: -40...+204 °C (-40...+400 °F)

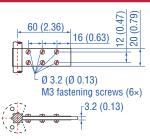
0-ring

Mounting accessories



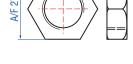






O-ring for threaded flange M22×1.5-6g Part no. 561 337

Material: FPM Durometer: 75 Shore A Operating temperature: -20...+200 °C (-6...+392 °F)



Hex jam nut M18×1.5-6g Part no. 500 018

Material: Steel, zinc plated

Hex jam nut 3/4"-16 UNF-3A Part no. 500 015

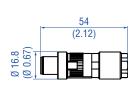
Material: Steel, zinc plated

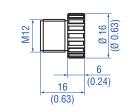
Fixing clip Part no. 561 481

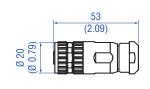
Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

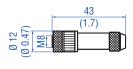
Cable connectors* - Signal

Cable connectors* - Power









M12 D-coded male connector (4 pin), straight Part no. 370 523

Material: Zinc nickel-plated Termination: Insulation-displacement Cable Ø: 6...7.2 mm (0.2...0.28 in.) Wire: 24 AWG - 22 AWG Operating temperature: -25...+85 °C (-13...+185 °F) Ingress protection: IP65 / IP67

(correctly fitted)

Fastening torque: 0.6 Nm

M12 connector end cap Part no. 370 537

Female connectors M12 should be covered by this protective cap Material: Brass nickel-plated Ingress protection: IP67 (correctly fitted) Fastening torque: 0.39...0.49 Nm

M12 A-coded female connector (4 pin/5 pin), straight Part no. 370 677

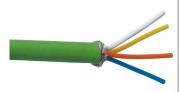
Material: GD-Zn, Ni Termination: Screw Contact insert: CuZn Cable Ø: 4...8 mm (0.16...0.31 in.) Wire: max. 1.5 mm² (16 AWG) Operating temperature: −30...+85 °C (−22...+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.5 Nm Fastening torque: 0.6 Nm

M8 female connector (4 pin), straight Part no. 370 504

Material: CuZn nickel plated Termination: Solder Cable Ø: 3.5...5 mm (0.14...0.28 in.) Wire: 0.25 mm² Operating temperature: -40...+85 °C (-40...+185 °F) Ingress protection: IP67 (correctly fitted)

Cables

Cable sets









PUR signal cable Part no. 530 125

Operating temperature:

-20...+60 °C (-4...+140 °F)

Material: PUR jacket; green Features: Cat 5, highly flexible, halogen free, suitable for drag chains, mostly oil & flame resistant Cable Ø: 6.5 mm (0.26 in.) Cross section: 2 × 2 × 0.35 mm² (22 AWG) Bending radius: 6 × D (fixed installation)

PVC power cable Part no. 530 108

Material: PVC jacket; gray Features: Shielded, flexible, mostly flame resistant Cable Ø: 4.9 mm (0.19 in.) Cross section: $3 \times 0.34 \text{ mm}^2$ Bending radius: 5 x D (fixed installation) Operating temperature: -30...+80 °C (-22...+176 °F)

Signal cable with M12 D-coded male connector (4 pin), straight - M12 D-coded, male connector (4 pin), straight Part no. 530 064

Material: PUR jacket; green Feature: Cat 5e Cable length: 5 m (16.4 ft) Cable Ø: 6.5 mm (0.26 in.) Ingress protection: IP65, IP67, IP68 (correctly fitted) Operating temperature: -30...+70 °C (-22...+158 °F)

Signal cable with M12 D-coded male connector (4 pin), straight - RJ45 male connector, straight Part no. 530 065

Material: PUR jacket; green Feature: Cat 5e Cable length: 5 m (16.4 ft) Cable Ø: 6.5 mm (0.26 in.) Ingress protection M12 connector: IP67 (correctly fitted) Ingress protection RJ45 connector: IP20 (correctly fitted) Operating temperature: -30...+70 °C (-22...+158 °F)

^{*/} Follow the manufacturer's mounting instructions Controlling design dimensions are in millimeters and measurements in () are in inches Color of connectors and cable jacket may change. Color codes for the individual wires and technical properties remain unchanged.

Cable sets **Programming tools** Power cable with M8 female connector Power cable with M12 A-coded female TempoLink® kit for Temposonics® TempoGate® smart assistant for (4 pin), straight – pigtail Part no. 530 066 (5 m (16.4 ft.)) Temposonics® R-Series V Part no. TG-C-0-Dxx R-Series V connector (5 pin), straight – pigtail Part no. TL-1-0-EM08 (D56) Part no. 370 673 Part no. 530 096 (10 m (32.8 ft.)) Part no. TL-1-0-EM12 (D58) (xx indicates the number of R-Series V Part no. 530 093 (15 m (49.2 ft.)) sensors that can be connected (even numbers only)) Material: PUR jacket; gray Material: PUR jacket; black Connect wirelessly via Wi-Fi enabled . OPC UA server for diagnostics of the Feature: Shielded Feature: Shielded device or via USB with the diagnostic R-Series V Cable Ø: 5 mm (0.2 in.) Cable length: 5 m (16.4 ft) · For installation in the control cabinet Operating temperature: Ingress protection: IP67 (correctly fitted) • Simple connectivity to the sensor • Connection via LAN and Wi-Fi • See data sheet "TempoGate® smart -40...+90 °C (-40...+194 °F) via 24 VDC power line (permissible Operating temperature: -25...+80 °C (-13...+176 °F) cable length: 30 m) assistant" document part no.: User friendly interface for mobile 552110) for further information devices and desktop computers See data sheet "TempoLink® smart assistant" (document part no.: 552070) for further information

ORDER CODE

1 2 3	4			_11 12		_16_	17 18 19 20
R H 5					D 5	1	U 1 1
а	b	C	d	е	f	g	h

a Sensor model

R H 5 Rod

b Design

- **B** Base unit (only for replacement)
- J Threaded flange M22×1.5-6g (rod Ø 12.7 mm), stroke length: 25...5900 mm (1...232 in.)
- M Threaded flange M18×1.5-6g (standard)
- S Threaded flange 3/4"-16 UNF-3A (standard)
- T | Threaded flange 3/4"-16 UNF-3A (with raised-face)

c Mechanical options

- **A** Standard
- B Bushing on rod end (only for design »M«, »S« & »T«)
- F | Flexible sensing element (only for design »B«, »M«, »S« & »T«)
- M Thread M4 at rod end (only for design »M«, »S« & »T«)
- V Fluorelastomer seals for the sensor electronics housing

d Stroke length

X X X X M 0025...7620 mm

A A A M GOZGIIII GZG IIIII						
Standard stroke length (mm)	Ordering steps					
25 500 mm	5 mm					
500 750 mm	10 mm					
7501000 mm	25 mm					
10002500 mm	50 mm					
25005000 mm	100 mm					
50007620 mm	250 mm					

X X X X U 001.0...300.0 in.

Standard stroke length (in.)	Ordering steps	
1 20 in.	0.2 in.	
20 30 in.	0.4 in.	
30 40 in.	1.0 in.	
40100 in.	2.0 in.	
100200 in.	4.0 in.	
200300 in.	10.0 in.	

Non-standard stroke lengths are available; must be encoded in 5 mm/0.1 in. increments.

e Number of magnets

X X 01...30 position(s) (1...30 magnet(s))

Connection t	
 l Connection t	vne
Commodution t	ypu

- D 5 6 2 × M12 female connectors (D-coded), 1 × M8 male connector
- D 5 8 2 × M12 female connectors (D-coded), 1 × M12 male connector (A-coded)

g System

1 Standard

h Output

- U 1 0 1 EtherCAT®, position, velocity and acceleration (1...30 magnet(s))
- U 1 1 EtherCAT®, position, velocity and acceleration internal linearization (1...30 magnet(s))

NOTICE

- Specify number of magnets for your application and order the magnets separately.
- The number of magnets is limited by the stroke length.
 The minimum allowed distance between magnets (i.e. front face of one to the front face of the next one) is 75 mm (3 in.).
- Use magnets of the same type for multi-position measurement.
- If the option for internal linearization (U111) in h "Output" is chosen, select a suitable magnet.
- The internal linearization (U111) in h "Output" is not available with the flexible sensing element F in C "Mechanical options".

DELIVERY



- Base unit (without flange & rod assembly)
- 3 × socket screws M4×59

RH5-J/-M/-S/-T:

- Sensor
- 0-ring

Accessories have to be ordered separately.

Manuals, Software & 3D Models available at: www.temposonics.com

Temposonics® R-Series V RH5 EtherCAT®

Data Sheet

GLOSSARY

D

Distributed Clock

EtherCAT® uses a logical network of **D**istributed **C**locks (DC) to synchronize the time on all local bus devices on the network. The EtherCAT® master usually selects the first Distributed Clock capable slave device as a Reference Clock, and then maintains a precise mapping of frame delays for all other slave devices in order to adjust their time to match the system time.

Ε

ESI

The properties and functions of an EtherCAT® device are described in an ESI file (EtherCAT® Slave Information). The XML-based ESI file contains all relevant data that are important for the implementation of the device in the controller as well as for data exchange during operation. The ESI file of the R-Series V EtherCAT® is available on the homepage www.temposonics.com.

EtherCAT®

EtherCAT® (Ethernet for Control Automation Technology) is an Industrial Ethernet interface and is managed by the EtherCAT® Technology Group (ETG). The R-Series V EtherCAT® and its corresponding ESI file are certitified by the ETG.

Extrapolation

The native measurement cycle time of a sensor increases with the stroke length. With extrapolation, the sensor is able to report data faster than the native cycle time, independent of the stroke length of the sensor. Without extrapolation, if data is requested faster than the native cycle time, the last measured value is repeated.

Internal Linearization

The internal linearization offers an improved linearity for an overall higher accuracy of the position measurement. The internal linearization is set for the sensor during production.

M

Multi-position measurement

During the measurement cycle, the positions of every magnet on the sensor are simultaneously reported. The velocity and acceleration are continuously calculated based on these changing position values as the magnets are moved.



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